

GBE 200 Turbo "EVO" Intercooler

Fitting guide

Thank you for purchasing the EVO intercooler for the Rover 200 Turbo.

This is intended as a **guide** for fitting this cooler to your car. Please read through the instructions thoroughly PRIOR to commencing work.

It is assumed that some mechanical knowledge is possessed.

Some cutting and light fabrication may be required.

The bonnet catch can be retained, but requires modification and a replacement "upright" made from a more slimline material or tube.

Failing this, fit bonnet pins.

It is recommended that a slimline fan (also sold by us) is fitted in conjunction with this intercooler.

Please note that your water cooling system should be in top condition as the intercooler goes in front of the water radiator.

GB Enterprises accepts no responsibility whatsoever for any direct or indirect or consequential loss, injury or damage to any persons, equipment or property arising from the use or fitment of this intercooler

- **Jack up your car, place on axle stands**
- **Remove front bumper**
- **Remove standard fans and bonnet catch**
- **Position power steering cooler "loop" out of the way**
- **Drain coolant and remove top radiator hose**

You should now be faced with this:



- Remove both headlights. Not essential, but makes manoeuvring intercooler into place SO much easier!
- Cut support for standard intercooler off

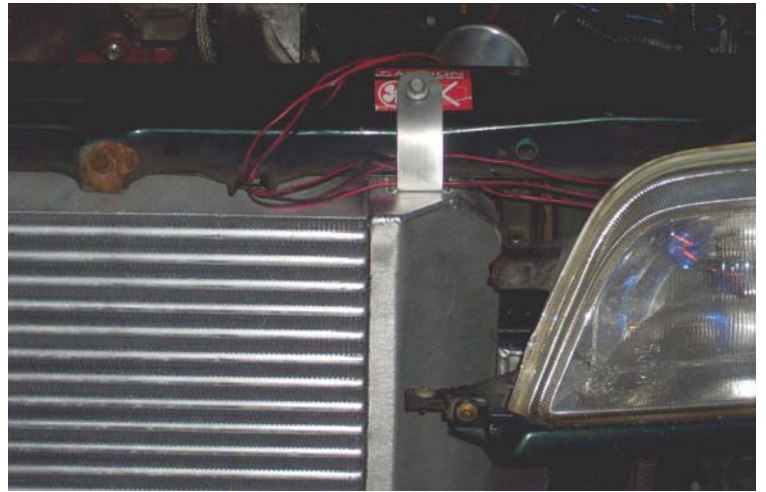


- Lift Intercooler into position
- Note the driver side intercooler pipe goes between the top radiator hose as per the following pictures:



- Support Intercooler as high as possible
- Drill holes through the 4 support brackets on the intercooler, and drill through into the bodywork on the car.

- Affix intercooler with nuts and bolts as per following pictures:



- The power steering cooler loop can either be removed and a “loop” of high pressure hose fitted instead, or it can be repositioned and a new bracket fabricated.
- Refit all parts removed and enjoy!